

#### GIVI MISURE s.r.l.

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Code	Project	Release	Title
ST06	A25-B	$\boldsymbol{G}$	TECHNICAL DATASHEET

## MAGNETIC TRANSDUCER MTS H

### **GENERAL FEATURES**

- Small overall dimensions of the TRANSDUCER.
- MAGNETIC BAND MP500 (or MP500Z with positioned reference signals upon request) is composed of a magnetic strip, which is polarized at regular distances of 5+5 mm and supported by a stainless steel tape. Extremely easy to mount on the operating machine.



## **MECHANICAL AND ELECTRICAL FEATURES**

#### **MECHANICAL**

- Die-cast transducer.
- Double fixing system transducer with M4 screw thread or with M3 through screws.
- Wide mounting tolerances.

#### **ELECTRICAL**

- Very flexible power cable.
- High stability of signals.
- For applications where max. speed exceeds 1 m/s, the use of a "special cable" is requested.

CABLE (2 meters standard length)			
Minimum bending radius 60 mm	8 CORES Ø 5.3 mm		
CONNECTIONS	LINE DRIVER	PUSH-PULL	
GREEN	Α	Α	
ORANGE	Ā		
WHITE	В	В	
SKY BLUE	B		
BROWN	Z	Z	
YELLOW	Z		
RED	V +	V +	
BLUE	V -	V -	
SHIELD			

The sensor is normally supplied with a 2 m cable. It is possible to require longer cable, considering the following maximum available length.

 $L_{MAX} = 10 \text{ m}$  (sensor cable);

L<sub>MAX</sub> = 100 m (2 m sensor cable + cable extension\*).

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Code MTS H		
	constant pitch every 5 mm (C)	
Reference signal	external <b>(E)</b>	
	positioned on magnetic band (Z)	
Pole pitch	5+5 mm	
Resolution	100 - 50 - 25 - 10 - 5 μm	
Accuracy**	± 40 μm	
Repeatability	± 1 increment	
Cable	8 cores	
Output signals	LINE DRIVER / PUSH-PULL	
Max. measuring frequency	300 kHz	
Sensor - magnetic band distance	see drawings	
Power supply	5 ÷ 28 Vdc ± 5%	
Current consump. without load	60 mA <sub>MAX</sub>	
	140 mA <sub>MAX</sub> (with 5 V and Zo = 120 $\Omega$ )	
Current consumption with load	115 mA <sub>MAX</sub> (with 12 V and Zo = 1.2 k $\Omega$ )	
<b>,</b>	90 mA <sub>MAX</sub> (with 28 V and Zo = 1.2 kΩ)	
Phase displacement	90° ± 5° electrical	
Max. speed	6 m/s (MTS H5) / 12 m/s (MTS H10)	
Vibration resistance	300 m/s <sup>2</sup> [55 ÷ 2000 Hz]	
Shock resistance	1000 m/s <sup>2</sup> (11 ms)	
Protection class	IP67 DIN 40050/IEC 529	
Operating temperature	0° ÷ 50°C	
Storage temperature	-20° ÷ 80°C	
Relative humidity	100% (not condensed)	
Weight of transducer	40 g	
Electrical protections	inversion of power supply polarity	
Liectrical protections	and short-circuits on output port	

Cable extension with power supply conductor section of 0.5 mm<sup>2</sup>.

#### ORDERING CODE

MODEL	PITCH	RESOLUTION	ZERO MARKER	POWER SUPPLY	OUTPUT	CABLE	CONNECTION
MTS	Н	10	С	528V	L	M02/N	SC
MTS	<b>H</b> = 5+5mm	5 = 5μm 10 = 10μm 25 = 25μm	C = constant pitch E = external Z = selected on magnetic band	<b>528V</b> = 5÷28V	L = LINE DRIVER	M01/N = 1m M02/N = 2m M10/N = 10m	SC = without connector C3 = C3 C4 = C4

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<sup>\*\*</sup> In order to obtain this accuracy value, it is necessary to respect the alignment tolerance values prescribed by Manufacturer. Better accuracy results can be obtained by reducing the gap between the sensor and the magnetic band.



**ST06** 

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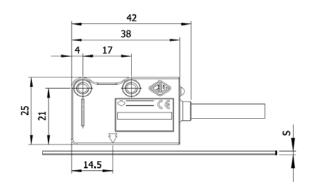
TECHNICAL DATASHEET

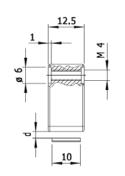
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OUTPUT SIGNALS DIAGRAM				
LINE DRIVER	PUSH-PULL			
T (90°)  A  B  B  Z  Z	T (90°) 180° A			

## SENSOR DIMENSIONS



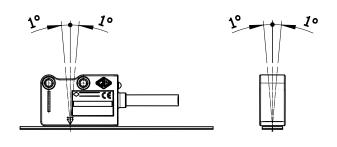


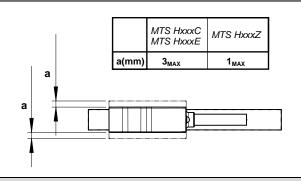
S(mm)	MP500Z	MP500Z+CV103	MP500Z+SP202
O(IIIIII)	1.3	1.6	2.1
d(mm)	0.3÷3.5	3.2 <sub>MAX</sub>	2.7 <sub>MAX</sub>

S(mm)	MP500	MP500+CV103	MP500+SP202
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d(mm)	0.3÷3.5	3.2 <sub>MAX</sub>	2.7 <sub>MAX</sub>

d → distance between sensor and top side of S

## **ALIGNMENT TOLERANCES SENSOR-STRIP**





## **INSTALLATION AND HANDLING**

# RECOMMENDED MAGNETIC BAND FIXING

- Remove grease from the surfaces by using alcohol and give a finishing touch by using a dry cloth.
- 2. Fix the magnetic band.
- 3. Fix the cover strip.

After 48 hours the best adhesion will be obtained.

#### WHAT TO AVOID

- All mechanical reworks (cutting, drilling, face milling etc.).
- All modifications of the body of slider.
- All mishandling.
- 4. Impacts and external stress.
- Exposure to external magnetic fields.

