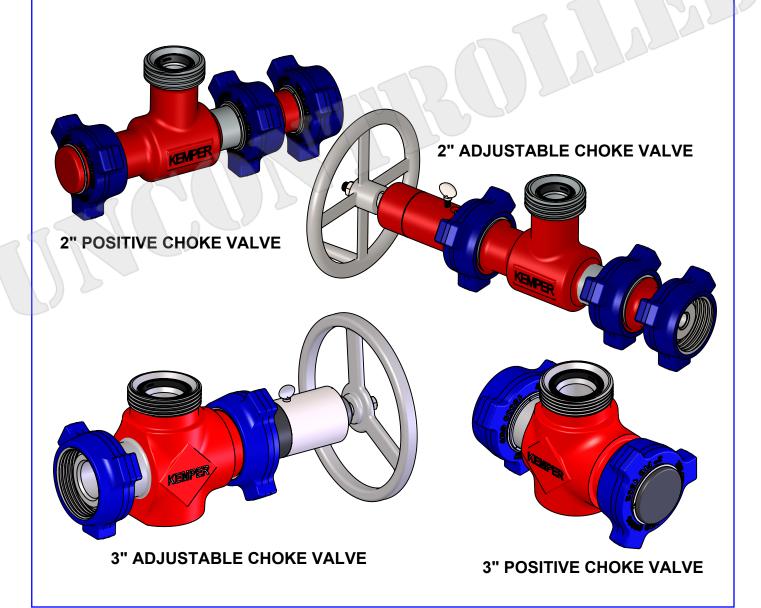


INTEGRAL FLOW LINE CHOKE VALVE

KEMPER Choke Systems conform to Industry Standards and are recommended for all Frac Flowback and Applications

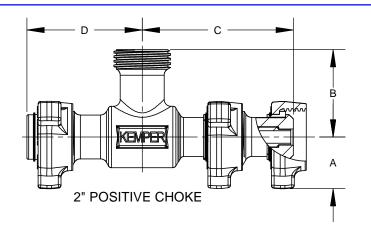
- 3" FIG 1502
- Standard Service Rating 15,000 PSI NSCWP
- Industry Standard Male & Female Wing Connections
- 2" Seat Available for 3" Adjustable Choke Seats Available in lengths of 3.19" or 6.19"
- Every Choke is pressure tested and has a Material Traceability Report (MTR) and Individually Serialized
- Choke usage can be tracked thru Kemper Red Iron Management System.

- 2" FIG 1502
- Standard Service Rating 15,000 PSI NSCWP Sour Gas Service Rating 10,000 PSI NSCWP
- Industry Standard Male & Female Wing Connections
- 1" and 3/4" Seats Available for 2" Adjustable Choke
- Every Choke is pressure tested and has a Material Traceability Report (MTR) and Individually Serialized
- Choke usage can be tracked thru <u>Kemper Red Iron Management</u> System.



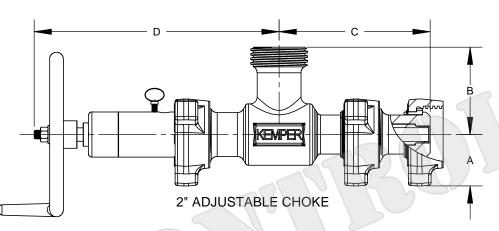


INTEGRAL FLOW LINE CHOKE VALVE

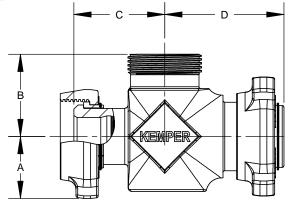


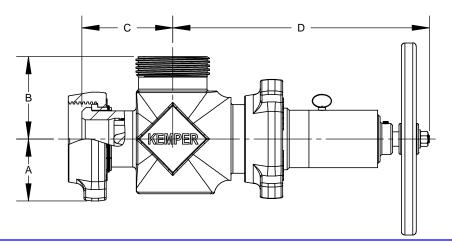
2" CHOKE VALVE DIMENSIONS

SIZE & TYPE	А	В	С	D
2" POS.	3.75"	6.38"	11.02"	8.40"
2" ADJ.	3.75"	6.38"	11.02"	20.44"
2" OFFSET ADJ.	3.75"	5.00"	11.64"	19.76"
2" OFFSET POS	3.75"	5.00"	11.64"	7.02"



SIZE & TYPE	А	В	С	D
3" POS.	4.52"	6.00"	6.63"	8.70"
3" ADJ.	4.52"	6.00"	6.63"	18.71"







INTEGRAL FLOW LINE CHOKE VALVE

ADJUSTABLE CHOKE VALVES

PART NO.	RATING	DESCRIPTION	WT.
2CHOKVLV-1502FM-A-1-00		2" 1502 ADJ. CHOKE VALVE W/ 1" SEAT ASSY.	106.5 lbs
2CHOKVLV-1502FM-A-1-52		2" 1502 ADJ. CHOKE VALVE W/ 1" SEAT & 9/16" AUTOCLAVE IN LOCATION "A" ASSY	106.5 lbs
2CHOKVLV-1502FM-A-1-53		2" 1502 ADJ. CHOKE VALVE W/ 1" SEAT & 9/16" AUTOCLAVE IN LOCATION "B" ASSY	106.5 lbs
2CHOKVLV-1502FM-A-1-54		2" 1502 ADJ. CHOKE VALVE W/ 1" SEAT & 9/16" AUTOCLAVE IN LOCATION "C" ASSY	106.5 lbs
2CHOKVLV-1502FM-A-3/4-00		2" 1502 ADJ. CHOKE VALVE W/ 3/4" SEAT ASSY.	106.2 lbs
2CHOKVLV-1502FM-A-3/4-52		2" 1502 ADJ. CHOKE VALVE W/ 3/4" SEAT & 9/16" AUTOCLAVE IN LOCATION "A" ASSY	106.2 lbs
2CHOKVLV-1502FM-A-3/4-53		2" 1502 ADJ. CHOKE VALVE W/ 3/4" SEAT & 9/16" AUTOCLAVE IN LOCATION "B" ASSY	106.2 lbs
2CHOKVLV-1502FM-A-3/4-54		2" 1502 ADJ. CHOKE VALVE W/ 3/4" SEAT & 9/16" AUTOCLAVE IN LOCATION "C" ASSY	106.2 lbs
2CHOKVLV-1502MM-A-SPL-1	15,000 PSI	2" 1502 ADJ. CHOKE VALVE MXM W/ 1" SEAT ASSY.	113.8 lbs
3CHOKVLV-1502FM-A-2-00		3" ADJ. CHOKE VALVE W/ 2" SEAT X 3.19" LONG ASSY	165.5 lbs
3CHOKVLV-1502FM-A-2-52		3" ADJ. CHOKE VALVE W/ 2" SEAT X 3.19" LONG - 9/16" AUTOCLAVE IN TEE IN LOCATION "A" ASSY	165.5 lbs
3CHOKVLV-1502FM-A-2-53	18	3" ADJ. CHOKE VALVE W/ 2" SEAT X 3.19" LONG - 9/16" AUTOCLAVE IN TEE IN LOCATION "B" ASSY	165.5 lbs
3CHOKVLV-1502FM-A-2-54		3" ADJ. CHOKE VALVE W/ 2" SEAT X 3.19" LONG - 9/16" AUTOCLAVE IN TEE IN LOCATION "C" ASSY	165.5 lbs
3CHOKVLV-1502FM-A-3-00	B,	3" ADJ. CHOKE VALVE W/ 2" SEAT X 6.19" LONG ASSY	167.8 lbs
3CHOKVLV-1502FM-A-3-52		3" ADJ. CHOKE VALVE W/ 2" SEAT X 6.19" LONG - 9/16" AUTOCLAVE IN TEE IN LOCATION "A" ASSY	167.8 lbs
3CHOKVLV-1502FM-A-3-53		3" ADJ. CHOKE VALVE W/ 2" SEAT X 6.19" LONG - 9/16" AUTOCLAVE IN TEE IN LOCATION "B" ASSY	167.8 lbs
3CHOKVLV-1502FM-A-3-54		3" ADJ. CHOKE VALVE W/ 2" SEAT X 6.19" LONG - 9/16" AUTOCLAVE IN TEE IN LOCATION "C" ASSY	167.8 lbs

OFFSET ADJUSTABLE CHOKE VALVES

PART NO.	RATING	DESCRIPTION	WT.
2CHOKVLO-1502FM-A-1-00		2" 1502 OFFSET ADJ. CHOKE VALVE W/ 1" SEAT ASSY.	102.5 lbs
2CHOKVLO-1502FM-A-1-52		2" 1502 OFFSET ADJ. CHOKE VALVE W/ 1" SEAT & 9/16" AUTOCLAVE IN TEE LOCATION "A" ASSY	102.5 lbs
2CHOKVLO-1502FM-A-1-53	45,000,001	2" 1502 OFFSET ADJ. CHOKE VALVE W/ 1" SEAT & 9/16" AUTOCLAVE IN TEE LOCATION "B" ASSY	102.5 lbs
2CHOKVLO-1502FM-A-1-54	15,000 PSI	2" 1502 OFFSET ADJ. CHOKE VALVE W/ 1" SEAT & 9/16" AUTOCLAVE IN TEE LOCATION "C" ASSY	102.5 lbs
2CHOKVLO-1502FM-A-3/4-00		2" 1502 OFFSET ADJ. CHOKE VALVE W/ 3/4" SEAT ASSY.	102.5 lbs
2CHOKVLO-1502FM-A-3/4-52		2" 1502 OFFSET ADJ. CHOKE VALVE W/ 3/4" SEAT & 9/16" AUTOCLAVE IN TEE LOCATION "A" ASSY	102.5 lbs

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INTEGRAL FLOW LINE CHOKE VALVE

POSITIVE CHOKE VALVES

PART NO.	RATING	DESCRIPTION	WT.
2CHOKVLO-1502FM-A-3/4-53	45 000 DCI	2" 1502 OFFSET ADJ. CHOKE VALVE W/ 3/4" SEAT & 9/16" AUTOCLAVE IN TEE LOCATION "B" ASSY	
2CHOKVLO-1502FM-A-3/4-54	15,000 PSI	2" 1502 OFFSET ADJ. CHOKE VALVE W/ 3/4" SEAT & 9/16" AUTOCLAVE IN TEE LOCATION "C" ASSY	102.5 lbs

POSITIVE CHOKE VALVES

PART NO.	RATING	DESCRIPTION	WT.
2CHOKVLV-1502FM-P-00-00		2" 1502 POSITIVE CHOKE VALVE NO BEAN ASSY.	81.5 lbs
2CHOKVLV-1502FM-P-00-40		2" 1502 POSITIVE CHOKE VALVE NO BEAN W/ 1/2" NPT IN MALE BULL ASSY.	81.5 lbs
2CHOKVLV-1502FM-P-00-51		2" 1502 POSITIVE CHOKE VALVE NO BEAN W/ 9/16" AUTOCLAVE IN BULL ASSY.	81.5 lbs
2CHOKVLV-1502FM-P-00-52		2" 1502 POSITIVE CHOKE VALVE NO BEAN W/ 9/16 AUTOCLAVE IN TEE LOCATION "A" ASSY	81.5 lbs
2CHOKVLV-1502FM-P-00-53	45.000 801	2" 1502 POSITIVE CHOKE VALVE NO BEAN W/ 9/16 AUTOCLAVE IN TEE LOCATION "B" ASSY	81.5 lbs
2CHOKVLV-1502FM-P-00-54	15,000 PSI	2" 1502 POSITIVE CHOKE VALVE NO BEAN W/ 9/16 AUTOCLAVE IN TEE LOCATION "C" ASSY	81.5 lbs
3CHOKVLV-1502FM-P-00-00		3" 1502 POSITIVE CHOKE VALVE NO BEAM ASSY	123.9 lbs
3CHOKVLV-1502FM-P-00-52		3" 1502 POSITIVE CHOKE VALVE NO BEAN W/ 9/16 AUTOCLAVE IN TEE LOCATION "A" ASSY	123.9 lbs
3CHOKVLV-1502FM-P-00-53		3" 1502 POSITIVE CHOKE VALVE NO BEAN W/ 9/16 AUTOCLAVE IN TEE LOCATION "B" ASSY	123.9 lbs
3CHOKVLV-1502FM-P-00-54		3" 1502 POSITIVE CHOKE VALVE NO BEAN W/ 9/16 AUTOCLAVE IN TEE LOCATION "C" ASSY	123.9 lbs

OFFSET POSITIVE CHOKE VALVES

PART NO.	RATING	DESCRIPTION	WT.
2CHOKVLO-1502FM-P-00-00		2" 1502 OFFSET POS. CHOKE VALVE NO BEAN	76.6 lbs
2CHOKVLO-1502FM-P-00-51		2" 1502 OFFSET POSITIVE CHOKE NO BEAN W/ 9/16" AUTOCLAVE IN BULL ASSY	76.6 lbs
2CHOKVLO-1502FM-P-00-52	15,000 PSI	2" 1502 OFFSET POSITIVE CHOKE VALVE NO BEAN W/ 9/16" AUTOCLAVE IN TEE IN LOCATION "A" ASSY	76.6 lbs
2CHOKVLO-1502FM-P-00-53		2" 1502 OFFSET POSITIVE CHOKE VALVE NO BEAN W/ 9/16" AUTOCLAVE IN TEE IN LOCATION "B" ASSY	76.6 lbs
2CHOKVLO-1502FM-P-00-54		2" 1502 OFFSET POSITIVE CHOKE VALVE NO BEAN W/ 9/16" AUTOCLAVE IN TEE IN LOCATION "C" ASSY	76.6 lbs

SOUR GAS SERVICE

ADJUSTABLE CHOKE VALVES

92CHOKVLV-1502FM-A-1-00 2" 1502 ADJ. CHOKE VALVE W/ 1" SEAT SOUR GAS ASSY. 106.5 lbs

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INTEGRAL FLOW LINE CHOKE VALVE

OFFSET ADJUSTABLE CHOKE VALVES

PART NO.	RATING	DESCRIPTION	WT.
92CHOKVLV-1502FM-A-1-52		2" 1502 ADJ. CHOKE VALVE W/ 1" SEAT & 9/16" AUTOCLAVE IN LOCATION "A" SOUR GAS ASSY	106.5 lbs
92CHOKVLV-1502FM-A-1-53		2" 1502 ADJ. CHOKE VALVE W/ 1" SEAT & 9/16" AUTOCLAVE IN LOCATION "B" SOUR GAS ASSY	106.5 lbs
92CHOKVLV-1502FM-A-1-54		2" 1502 ADJ. CHOKE VALVE W/ 1" SEAT & 9/16" AUTOCLAVE IN LOCATION "C" SOUR GAS ASSY	106.5 lbs
92CHOKVLV-1502FM-A-3/4-00	10,000 PSI	2" 1502 ADJ. CHOKE VALVE W/ 3/4" SEAT SOUR GAS ASSY.	106.5 lbs
92CHOKVLV-1502FM-A-3/4-52		2" 1502 ADJ. CHOKE VALVE W/ 3/4" SEAT & 9/16" AUTOCLAVE IN LOCATION "A" SOUR GAS ASSY	106.5 lbs
92CHOKVLV-1502FM-A-3/4-53		2" 1502 ADJ. CHOKE VALVE W/ 3/4" SEAT & 9/16" AUTOCLAVE IN LOCATION "B" SOUR GAS ASSY	106.5 lbs
92CHOKVLV-1502FM-A-3/4-54		2" 1502 ADJ. CHOKE VALVE W/ 3/4" SEAT & 9/16" AUTOCLAVE IN LOCATION "C" SOUR GAS ASSY	106.5 lbs

OFFSET ADJUSTABLE CHOKE VALVES

PART NO.	RATING	DESCRIPTION	WT.
92CHOKVLO-1502FM-A-1-00		2" 1502 OFFSET ADJ. CHOKE VALVE W/ 1" SEAT SOUR GAS ASSY.	102.5 lbs
92CHOKVLO-1502FM-A-1-52		2" 1502 OFFSET ADJ. CHOKE VALVE W/ 1" SEAT & 9/16" AUTOCLAVE IN TEE LOCATION "A" SOUR GAS ASSY	102.5 lbs
92CHOKVLO-1502FM-A-1-53		2" 1502 OFFSET ADJ. CHOKE VALVE W/ 1" SEAT & 9/16" AUTOCLAVE IN TEE LOCATION "B" SOUR GAS ASSY	102.5 lbs
92CHOKVLO-1502FM-A-1-54	10.000 PSI	2" 1502 OFFSET ADJ. CHOKE VALVE W/ 1" SEAT & 9/16" AUTOCLAVE IN TEE LOCATION "C" SOUR GAS ASSY	102.5 lbs
92CHOKVLO-1502FM-A-3/4-00	10,000 F31	2" 1502 OFFSET ADJ. CHOKE VALVE W/ 3/4" SEAT SOUR GAS ASSY.	102.5 lbs
92CHOKVLO-1502FM-A-3/4-52		2" 1502 OFFSET ADJ. CHOKE VALVE W/ 3/4" SEAT & 9/16" AUTOCLAVE IN TEE LOCATION "A" SOUR GAS ASSY	102.5 lbs
92CHOKVLO-1502FM-A-3/4-53		2" 1502 OFFSET ADJ. CHOKE VALVE W/ 3/4" SEAT & 9/16" AUTOCLAVE IN TEE LOCATION "B" SOUR GAS ASSY	102.5 lbs
92CHOKVLO-1502FM-A-3/4-54		2" 1502 OFFSET ADJ. CHOKE VALVE W/ 3/4" SEAT & 9/16" AUTOCLAVE IN TEE LOCATION "C" SOUR GAS ASSY	102.5 lbs

POSITIVE CHOKE VALVES

PART NO.	RATING	DESCRIPTION	WT.
92CHOKVLV-1502FM-P-00-00		2" 1502 POSITIVE CHOKE ASSEMBLY NO BEAN SOUR GAS ASSY	
92CHOKVLV-1502FM-P-00-51		2" 1502 POSITIVE CHOKE VALVE NO BEAN W/ 9/16" AUTOCLAVE IN BULL SOUR GAS ASSY.	81.5 lbs
92CHOKVLV-1502FM-P-00-52	10,000 PSI	2" 1502 POSITIVE CHOKE VALVE NO BEAN W/ 9/16 AUTOCLAVE IN TEE LOCATION "A" SOUR GAS ASSY	81.5 lbs
92CHOKVLV-1502FM-P-00-53		2" 1502 POSITIVE CHOKE VALVE NO BEAN W/ 9/16 AUTOCLAVE IN TEE LOCATION "B" SOUR GAS ASSY	81.5 lbs
		•	

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INTEGRAL FLOW LINE CHOKE VALVE

OFFSET POSITIVE CH

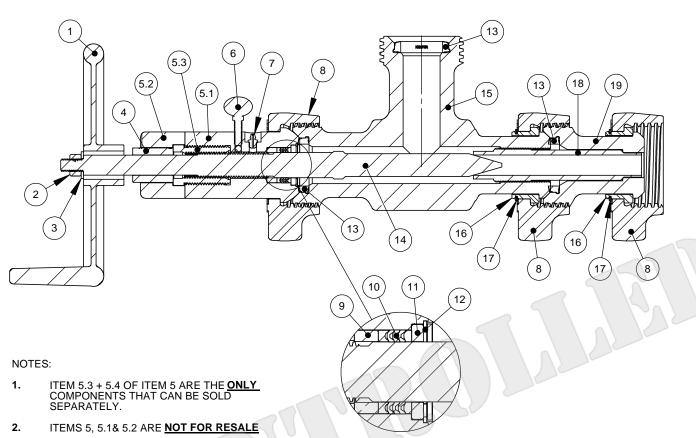
92CHOKVLV-1502FM-P-00-54 10,000 PSI 2" 1502 POSITIVE CHOKE VALVE NO BEAN W/ 9/16 AUTOCLAVE IN TEE LOCATION "C" SOUR GAS ASSY 81.5 lbs

OFFSET POSITIVE CHOKE VALVES

PART NO.	RATING	DESCRIPTION	WT.
92CHOKVLO-1502FM-P-00-00		2" 1502 OFFSET POS. CHOKE VALVE NO BEAN SOUR GAS ASSY.	76.6 lbs
92CHOKVLO-1502FM-P-00-51		2" 1502 OFFSET POSITIVE CHOKE NO BEAN W/ 9/16" AUTOCLAVE IN BULL SOUR GAS ASSY	76.6 lbs
92CHOKVLO-1502FM-P-00-52	10,000 PSI	2" 1502 OFFSET POSITIVE CHOKE VALVE NO BEAN W/ 9/16" AUTOCLAVE IN TEE IN LOCATION "A" SOUR GAS ASSY	76.6 lbs
92CHOKVLO-1502FM-P-00-53		2" 1502 OFFSET POSITIVE CHOKE VALVE NO BEAN W/ 9/16" AUTOCLAVE IN TEE IN LOCATION "B" SOUR GAS ASSY	76.6 lbs
92CHOKVLO-1502FM-P-00-54		2" 1502 OFFSET POSITIVE CHOKE VALVE NO BEAN W/ 9/16" AUTOCLAVE IN TEE IN LOCATION "C" SOUR GAS ASSY	76.6 lbs

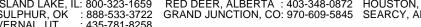


PARTS LIST FOR THE ADJUSTABLE CHOKE - STANDARD TEE / STANDARD SERVICE



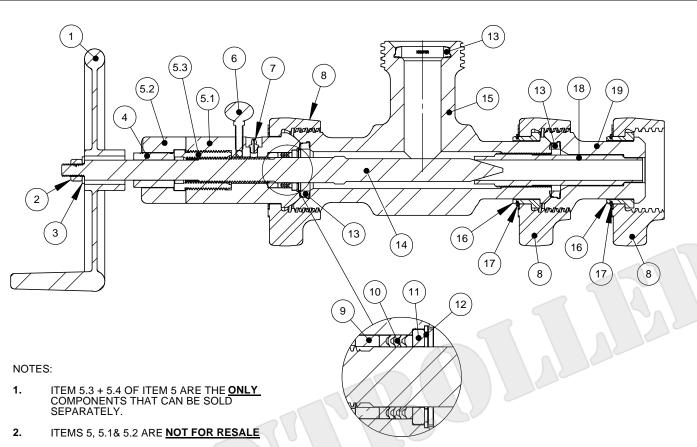
- 3. ITEM 5.4 IS NOT SHOWN IN MODEL

ITEM	DESCRIPTION	2" 1502	2" 1002	QTY.
1	* HANDWHEEL	2CHOKVLV-012	2CHOKVLV-012	1
2	* HEX NUT	2CHOKVLV-009	2CHOKVLV-009	1
3	* WASHER	2CHOKVLV-008	2CHOKVLV-008	1
4	* INDICATOR	2CHOKVLV-004	2CHOKVLV-004	1
5	* BONNET ASSY	2CHOKVLVBRM-A	-	1
5.1	* BONNET MALE BODY	2CHOKVLVBRM-1	-	1
5.2	* BONNET CAP	2CHOKVLVBRM-2	2CHOKVLVBRM-2	1
5.3	* STEM THREAD GUIDE	2CHOKVLVBRM-3	2CHOKVLVBRM-3	1
5.4	* SHCS 1/4"-20 BOLT	S-SH-1420-2.50-BO	S-SH-1420-2.50-BO	2
6	♂ * THUMB SCREW	2CHOKVLV-010	2CHOKVLV-010	1
7	♂ * GREASE FITTING	2CHOKVLV-007	2CHOKVLV-007	1
8	* HAMMER-LUG NUT	150293	120293	3
9	♂ * BACK SPACER	2CHOKVLV-006	2CHOKVLV-006	1
10	* PACKING SET	2CHOKVLV-003	2CHOKVLV-003	1
11	♂ * FRONT SPACER	2CHOKVLV-005	2CHOKVLV-005	1
12	♂ * INTERNAL SNAP RING	2CHOKVLV-011	2CHOKVLV-011	1
13	UNION SEAL RING	620295B	620295B	3
14	* STEM	2CHOKVLV-001	2CHOKVLV-001	1
15	TEE BODY	2CHOKVLVTRFRFRM	-	1
16	SEGMENTED RING	150297	620297	2
17	RETAINING RING	150296S6	151596S6	2
18	VALVE SEAT	2CHOKVLV-002-X	2CHOKVLV-002-X	1
19	VALVE STOP	2CHOKVLVSRFRM	-	1





PARTS LIST FOR THE ADJUSTABLE CHOKE - STANDARD TEE / SOUR GAS SERVICE

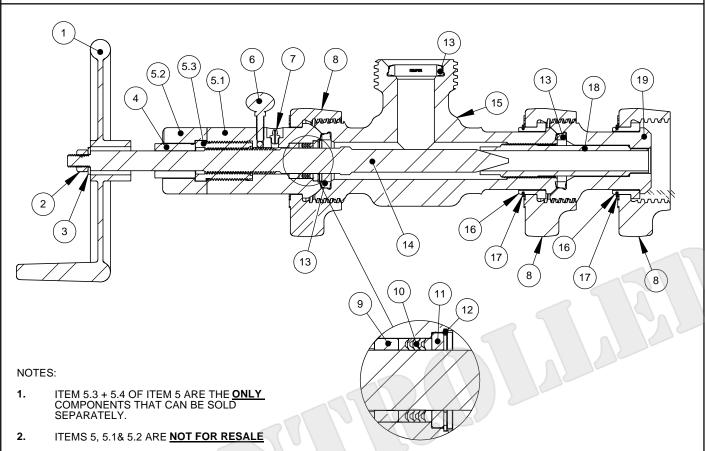


3. ITEM 5.4 IS NOT SHOWN IN MODEL

ITEM	DESCRIPTION	2" 1502	2" 1002	QTY.
1	* HANDWHEEL	2CHOKVLV-012	2CHOKVLV-012	1
2 * HEX NUT		2CHOKVLV-009	2CHOKVLV-009	1
3	* WASHER	2CHOKVLV-008	2CHOKVLV-008	1
4	* INDICATOR	2CHOKVLV-004	2CHOKVLV-004	1
5	* BONNET ASSY	92CHOKVLVBRM-A	-	1
5.1	* BONNET MALE BODY	92CHOKVLVBRM-1	-	1
5.2	* BONNET CAP	92CHOKVLVBRM-2	92CHOKVLVBRM-2	1
5.3	* STEM THREAD GUIDE	2CHOKVLVBRM-3	2CHOKVLVBRM-3	1
5.4	* SHCS 1/4"-20 BOLT	S-SH-1420-2.50-BO	S-SH-1420-2.50-BO	2
6	* THUMB SCREW	2CHOKVLV-010	2CHOKVLV-010	1
7		2CHOKVLV-007	2CHOKVLV-007	1
8	* HAMMER-LUG NUT	9150293	9120293	3
9	* BACK SPACER	2CHOKVLV-006	2CHOKVLV-006	1
10	♂ * PACKING SET	2CHOKVLV-003	2CHOKVLV-003	1
11	♂ * FRONT SPACER	2CHOKVLV-005	2CHOKVLV-005	1
12	* INTERNAL SNAP RING	2CHOKVLV-011	2CHOKVLV-011	1
13	UNION SEAL RING	V620295	V620295	3
14	* STEM	2CHOKVLV-001	2CHOKVLV-001	1
15	TEE BODY	92CHOKVLVTRFRFRM	-	1
16	SEGMENTED RING	150297	620297	2
17	RETAINING RING	150296S6	151596S6	2
18	VALVE SEAT	2CHOKVLV-002-X	2CHOKVLV-002-X	1
19	VALVE STOP	92CHOKVLVSRFRM	-	1



PARTS LIST FOR THE ADJUSTABLE CHOKE - OFFSET TEE / STANDARD SERVICE

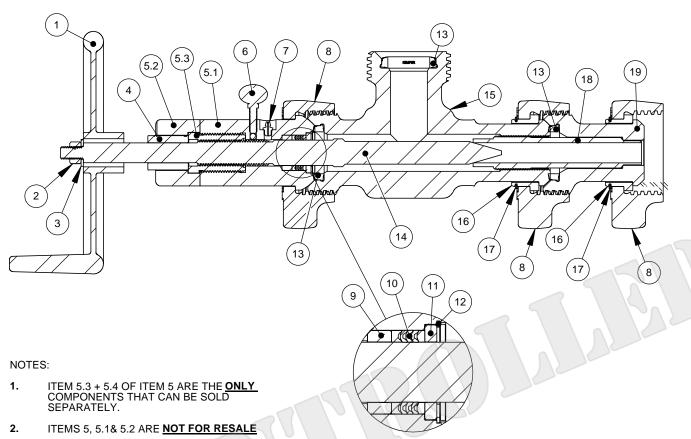


3. ITEM 5.4 IS NOT SHOWN IN MODEL

ITEM	DESCRIPTION	2" 1502	2" 1002	QTY.
1	* HANDWHEEL	2CHOKVLV-012	2CHOKVLV-012	1
2 * HEX NUT		2CHOKVLV-009	2CHOKVLV-009	1
3	* WASHER	2CHOKVLV-008	2CHOKVLV-008	1
4	* INDICATOR	2CHOKVLV-004	2CHOKVLV-004	1
5	* BONNET ASSY	2CHOKVLVBRM-A	-	1
5.1	* BONNET MALE BODY	2CHOKVLVBRM-1	-	1
5.2	* BONNET CAP	2CHOKVLVBRM-2	2CHOKVLVBRM-2	1
5.3	* STEM THREAD GUIDE	2CHOKVLVBRM-3	2CHOKVLVBRM-3	1
5.4	* SHCS 1/4"-20 BOLT	S-SH-1420-2.50-BO	S-SH-1420-2.50-BO	2
6	♂ * THUMB SCREW	2CHOKVLV-010	2CHOKVLV-010	1
7	* GREASE FITTING	2CHOKVLV-007	2CHOKVLV-007	1
8	* HAMMER-LUG NUT	150293	120293	3
9	♂ * BACK SPACER	2CHOKVLV-006	2CHOKVLV-006	1
10	♂ * PACKING SET	2CHOKVLV-003	2CHOKVLV-003	1
11	♂ * FRONT SPACER	2CHOKVLV-005	2CHOKVLV-005	1
12	* INTERNAL SNAP RING	2CHOKVLV-011	2CHOKVLV-011	1
13	UNION SEAL RING	620295B	620295B	3
14	* STEM	2CHOKVLV-001	2CHOKVLV-001	1
15	TEE BODY	2CHOKVLVTRFRFRM-M	-	1
16	SEGMENTED RING	150297	620297	2
17	RETAINING RING	150296S6	151596S6	2
18	VALVE SEAT	2CHOKVLV-002-X	2CHOKVLV-002-X	1
19	VALVE STOP	2CHOKVLVSRFRM	-	1



PARTS LIST FOR THE ADJUSTABLE CHOKE - OFFSET TEE / SOUR GAS SERVICE



3. ITEM 5.4 IS NOT SHOWN IN MODEL

VALVE STOP

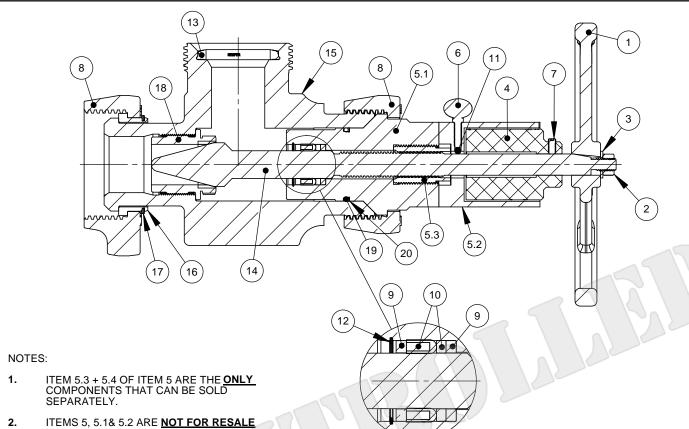
ITEM 2" 1502 2" 1002 QTY. DESCRIPTION * HANDWHEEL 2CHOKVLV-012 2CHOKVLV-012 1 1 2 * HEX NUT 2CHOKVLV-009 2CHOKVLV-009 1 3 * WASHER 2CHOKVLV-008 2CHOKVLV-008 1 4 * INDICATOR 2CHOKVLV-004 2CHOKVLV-004 1 5 * BONNET ASSY 92CHOKVLVBRM-A 1 5.1 * BONNET MALE BODY 92CHOKVLVBRM-1 1 5.2 * BONNET CAP 92CHOKVLVBRM-2 92CHOKVLVBRM-2 1 * STEM THREAD GUIDE 5.3 2CHOKVLVBRM-3 2CHOKVLVBRM-3 1 2 5.4 * SHCS 1/4"-20 BOLT S-SH-1420-2.50-BO S-SH-1420-2.50-BO 6 ♂ * THUMB SCREW 2CHOKVLV-010 2CHOKVLV-010 1 7 ♂ * GREASE FITTING 2CHOKVLV-007 2CHOKVLV-007 1 8 * HAMMER-LUG NUT 9150293 9120293 3 9 ♂ * BACK SPACER 2CHOKVLV-006 2CHOKVLV-006 1 10 ♂ * PACKING SET 2CHOKVLV-003 2CHOKVLV-003 1 11 ♂ * FRONT SPACER 2CHOKVLV-005 2CHOKVLV-005 1 12 ♂ * INTERNAL SNAP RING 2CHOKVLV-011 1 2CHOKVLV-011 13 UNION SEAL RING V620295 3 V620295 * STEM 14 2CHOKVLV-001 2CHOKVLV-001 1 15 TEE BODY 92CHOKVLVTRFRFRM-M 1 16 SEGMENTED RING 150297 620297 2 17 **RETAINING RING** 2 150296S6 151596S6 18 VALVE SEAT 2CHOKVLV-002-X 2CHOKVLV-002-X 1

19

92CHOKVLVSRFRM



PARTS LIST FOR THE 3IN ADJUSTABLE CHOKE - STANDARD TEE

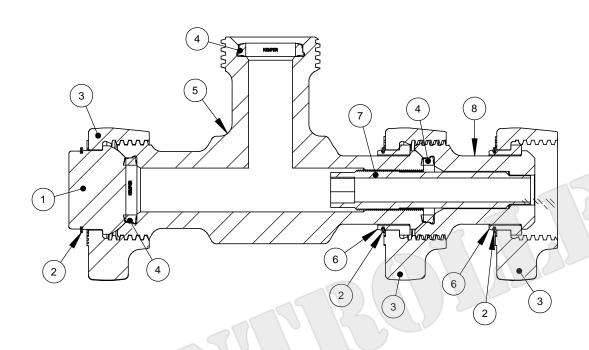


- ITEM 5.4 IS NOT SHOWN IN MODEL 3.

ITEM DESCRIPTION		3" 1502	3" 1002	QTY.
1	* HANDWHEEL	3CHOKVLV-012	3CHOKVLV-012	1
2	* HEX NUT	2CHOKVLV-009	2CHOKVLV-009	1
3	* WASHER	2CHOKVLV-008	2CHOKVLV-008	1
4	* INDICATOR	3CHOKVLV-004	3CHOKVLV-004	1
5	* BONNET ASSY	3CHOKVLVBRM-A	-	1
5.1	* BONNET MALE BODY	3CHOKVLVBRM-1	-	1
5.2	* BONNET CAP	3CHOKVLVBRM-2	3CHOKVLVBRM-2	1
5.3	* STEM THREAD GUIDE	3CHOKVLVBRM-3	3CHOKVLVBRM-3	1
5.4	* SHCS 1/4"-20 BOLT	B-SHCS-1420-175-1-8-ZS	B-SHCS-1420-175-1-8-ZS	2
6	♂ * THUMB SCREW	2CHOKVLV-010	2CHOKVLV-010	1
7	INDICATOR SET SCREW	S-SS-3816-34-8-ZS	S-SS-3816-34-8-ZS	1
8	* HAMMER-LUG NUT	150393	120393	2
9	♂ * SPACERS	3CHOKVLV-005	3CHOKVLV-005	2
10	♂ * PACKING SET	3CHOKVLV-003	3CHOKVLV-003	1
11	NYLON BALL	2CHOKVLV-013	2CHOKVLV-013	1
12	♂ * INTERNAL SNAP RING	RR-S-I-2-CS	RR-S-I-2-CS	1
13	UNION SEAL RING	620395B	620395	1
14	* STEM	3CHOKVLV-001	3CHOKVLV-001	1
15	TEE BODY	3CHOKVLVTRMRFRF	-	1
16	SEGMENTED RING	150397	150397	1
17	RETAINING RING	150396S6	150396S6	1
18	VALVE SEAT	3CHOKVLV-002-3.19-2	3CHOKVLV-002-3.19-2	1
19	BONNET MALE BODY O-RING	0339	0339	1
20	BONNET MALE BODY BACKUP O-RING	B0339	B0339	1



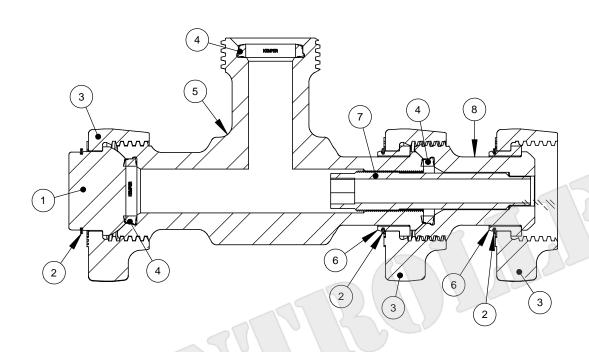
PARTS LIST FOR THE POSITIVE CHOKE - STANDARD TEE / STANDARD SERVICE



ITEM	DESCRIPTION	2" 1502	2" 1002	QTY.
)1	MALE BULL	1502MB	1202MB	1
2	RETAINING RING	150296S6	151596S6	3
3	HAMMER-LUG NUT	150293	120293	3
4	UNION SEAL RING 620295B 620295B		620295B	3
5	TEE BODY	2CHOKVLVTRFRFRM		1
6	SEGMENTED RING	150297	620297	2
7	VALVE BEAN	2CHOKVLV-002-XX	2CHOKVLV-002-XX	1
8	VALVE STOP	2CHOKVLVSRFRM		1



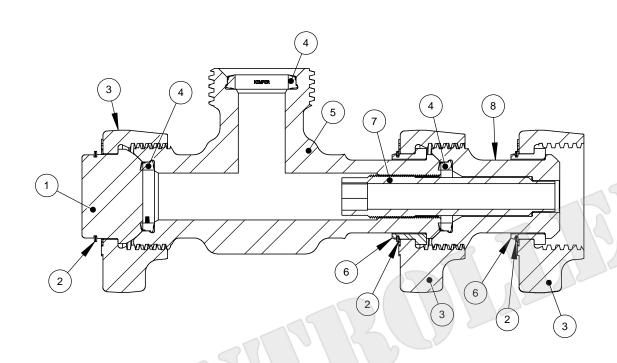
PARTS LIST FOR THE POSITIVE CHOKE - STANDARD TEE / SOUR GAS SERVICE



ITEM	DESCRIPTION	2" 1502	2" 1002	QTY.
)1	MALE BULL	91502MB	91202MB	1
2	RETAINING RING	150296S6	151596S6	3
3	HAMMER-LUG NUT	9150293	9120293	3
4	UNION SEAL RING	V620295	V620295	3
5	TEE BODY	92CHOKVLVTRFRFRM		1
6	SEGMENTED RING	150297	620297	2
7	VALVE BEAN	2CHOKVLV-002-XX	2CHOKVLV-002-XX	1
8	VALVE STOP	92CHOKVLVSRFRM		1



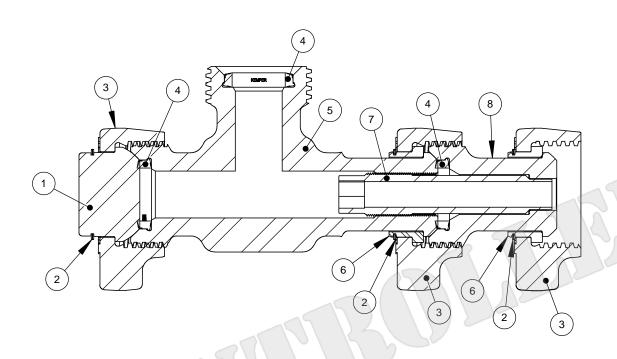
PARTS LIST FOR THE POSITIVE CHOKE - OFFSET TEE / STANDARD SERVICE



ITEM	DESCRIPTION	2" 1502	2" 1002	QTY.
1	MALE BULL	1502MB	1202MB	1
2	RETAINING RING	150296S6	151596S6	3
3	HAMMER-LUG NUT	150293	120293	3
4	UNION SEAL RING	620295B	620295B	3
5	TEE BODY	2CHOKVLVTRFRFRM-M		1
6	SEGMENTED RING	150297	620297	2
7	VALVE BEAN	2CHOKVLV-002-XX	2CHOKVLV-002-XX	1
8	VALVE STOP	2CHOKVLVSRFRM		1



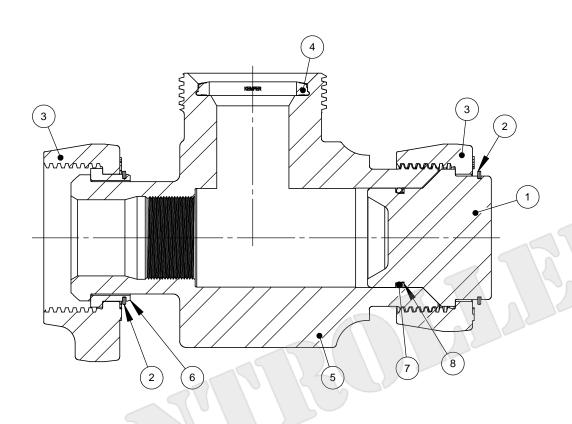
PARTS LIST FOR THE POSITIVE CHOKE - OFFSET TEE / SOUR GAS SERVICE



ITEM	DESCRIPTION	2" 1502	2" 1002	QTY.
1	MALE BULL	91502MB	91202MB	1
2 RETAINING RING		150296S6	151596S6	3
3	HAMMER-LUG NUT	9150293	9120293	3
4	UNION SEAL RING	V620295	V620295	3
5	TEE BODY	92CHOKVLVTRFRFRM-M		1
6	SEGMENTED RING	150297	620297	2
7	VALVE BEAN	2CHOKVLV-002-XX	2CHOKVLV-002-XX	1
8	VALVE STOP	92CHOKVLVSRFRM		1



PARTS LIST FOR THE 3IN POSITIVE CHOKE - STANDARD TEE / STANDARD SERVICE



ITEM	DESCRIPTION	3" 1502	3" 1002	QTY.
)1	BONNET MALE BULL	3CHOKVLVBRM-4	-	1
2	RETAINING RING	150396S6	150396S6	2
3	HAMMER-LUG NUT	150393	120393	2
4	UNION SEAL RING	620395B	620395	1
5	TEE BODY	3CHOKVLVTRMRFRF	-	1
6	SEGMENTED RING	150397	150397	1
7	BONNET MALE BULL O-RING	0339	0339	1
8	BONNET MALE BULL BACKUP O-RING	B0339	B0339	1



INTEGRAL FLOW LINE CHOKE VALVE

ADJUSTABLE CHOKE BONNET ASSEMBLY

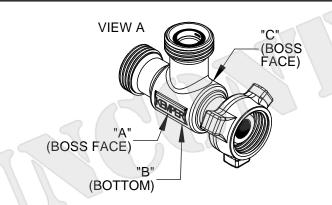
	PART NO.	DESCRIPTION	WT.
*	2CHOKVLV-1-BON1-A	3" CHOKE VALVE BONNET ASSEMBLY FOR 1" SEAT	39.9 lbs
*	2CHOKVLV-3/4-BON1-A	3" CHOKE VALVE BONNET ASSEMBLY FOR 3/4" SEAT	39.9 lbs
*	92CHOKVLV-1-BON1-A	3" CHOKE VALVE BONNET ASSEMBLY SG FOR 1" SEAT	39.9 lbs
*	92CHOKVLV-3/4-BON1-A	3" CHOKE VALVE BONNET ASSEMBLY SG FOR 3/4" SEAT	39.9 lbs
*	3CHOKVLV-2-BON-A	3" CHOKE VALVE BONNET ASSEMBLY	68.6 lbs

ADJUSTABLE CHOKE - REPAIR KIT

	PART NO.	DESCRIPTION	WT.
8	2CHOKVLV-BON1-KR	2" ADJUSTABLE CHOKE REPAIR KIT	0.5 lbs
8	92CHOKVLV-BON1-KR	2" ADJUSTABLE CHOKE SOUR GAS REPAIR KIT	0.5 lbs
8	3CHOKVLV-2-BON-KR	3" ADJUSTABLE CHOKE REPAIR KIT	0.8 lbs

*, 3 - SEE PARTS LIST PAGE TO SEE WHAT INDIVIDUAL PARTS ARE INCLUDED

HOW TO ORDER



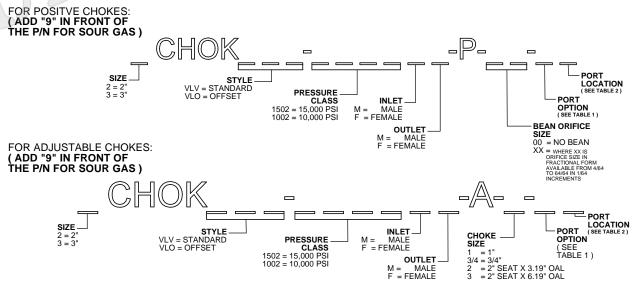
X	GAGE SIZE
0	NONE
1	1/8" NPT
2	1/4" NPT
3	3/8" NPT
4	1/2" NPT
5	9/16" AUTOCLAVE
6	3/4" AUTOCLAVE

Υ	LOCATION
0	NONE
1	BULL
2	TEE LOCATION "A"
3	TEE LOCATION "B"
4	TEE LOCATION "C"

TABLE 2 (SEE VIEW A FOR LOCATION REF)

TABLE 1

MALE / NUT = WING END FEMALE = THREADED END



NOTE: FIELD RE-BUILD OF RELIEF VALVES IS <u>NOT</u> RECOMMENDED. CONSULT FLOW CONTROL DIVISION FOR RE-BUILD AND RE-CERTIFICATION SERVICE.