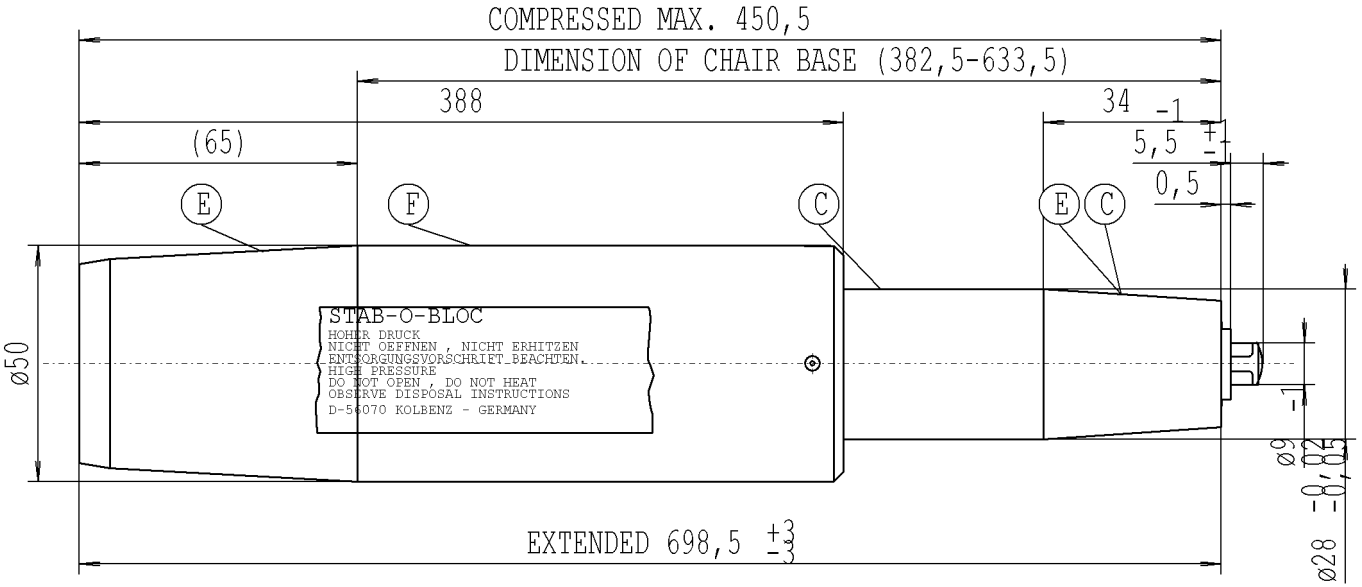
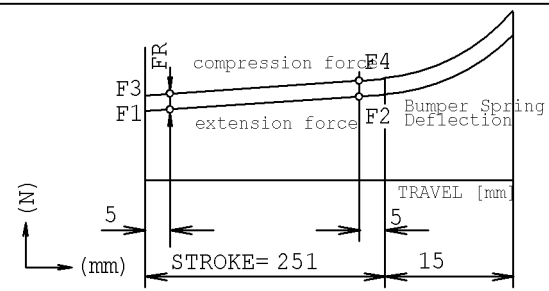
SWIVEL RESISTANT COLUMN

Intended for internal use and customer





FRmax=F3-F1

X=F2/F1=1,23

C	piston rod Nislide nitride light
E	cone angle: 1:26:16
F	black painted

- -The gas spring must not be mechanically modified or damaged.
- -Drawing not true-to-scale
- -compression and extension forces measured acc. to STAB-Spec. 10009033
- -Permissible operating temperature range -30°C to +80°C
- -Spring test with piston rod downwards
- -Protect piston rod from dirt, paint and damage
- -release-force of valve acc. to STAB-Spec. 10005233
- -Disposal acc. to STAB-Spec.10009375
- -Installation with piston rod downwards
- -Test standard guide clearance SN 10005717(standard)
- -Observe installation instructions according to STAB-Spec. 10005593
- -deep-springing buffer: 15mm way
- -Gas spring cannot be dismantled
- -To release: press dia. pin by min. 1.7 mm
- Locking: release the pin completely
- -strengthness class DIN 4550-4
- -Structural member test according to SN 10005493
- -Cone angle checked with cone gauge

Forces (statically measured)

F1 (N)	F4 max (N)	FR max (N)
extension force	compression force	friction
200 ±40	410	100

CHANGE	NEW	ÜBERARBEITUNG	ÜBERARBEITUNG	ÜBERARBEITUNG	ÜBERARBEITUNG	ÜBERARBEITUNG
	OLD	%	-	%	%	%
	CHG.NO.	581115	585479	594710	604765	610533
	NAME	28.06.10 SCHNASS	06.01.11 K.MARX	02.02.12 SCHNASS	09.07.13 SCHNASS	06.02.14 SCHNASS
	NO.	5	6	7	8	9

STABILUS

Modifications in favour of technical process reserved

DRAWING	CHECKED
DATE 13.06.1997	NAME Axel Knopp

DIMENSIONS WITHOUT TOLERANCE

+/-1

STAB-O-BLOC-COLUMN

08 64 0819 10 251

Document No. 10001816

9146NE

E