



# Bray Electric Actuators SALES REFERENCE DRAWINGS

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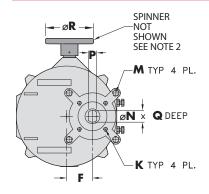
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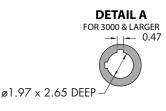


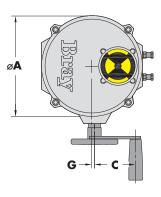


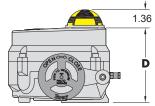
# **Series 70 Electric Actuator**

Imperial Dimensions

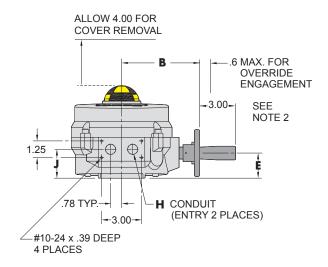








# Weatherproof NEMA Type 4, 4X & IP65 003 to 065



IMPER	IMPERIAL DIMENSIONS - Inches																
Actuator Size	Torque (in-lbs)	А	В	С	D	Е	F	G	H NPT	J	K (UNC) x B.C.	M (UNC) x B.C.	N	Р	Q	øR	Weight. lbs
\$70-003 \$70-006	300 600	7.5	5.8	3.0	5.6	1.9	1.94	.19	1/2	2.2	5/16-18 x ø2.76	_	.75	.51	1.75	3.5	13
\$70-008 \$70-012 \$70-020	800 1200 2000	10.1	7.8	3.7	6.6	2.4	2.69	.56	3/4	2.6	5/16-18 x ø2.76	1/2-13 x ø4.92	1.18	.87	2.22	8.0	28
\$70-030 \$70-050 \$70-065	3000 5000 6500	12.1	9.5	5.5	7.2	2.9	3.19	.56	3/4	3.1	1/2-13 x ø4.92	3/4-10 x ø6.50	See Detail A		il A	12.0	48

#### **Notes**

- 1. The duty cycle for intermittent on-off operation is 25%. The continuous duty actuator with Servo is rated for 100% modulating operation.
- 2. Handwheel Spinner shown in drawing is available as an option.
- 3. Dimension (N) is also available with Double Square (Star) drive.

Drawings are for reference only. Please refer to Bray ES and GA drawings on the Bray website, www.bray.com. Bray reserves the right to change product dimensions without notice.

## Sales Reference Drawing #70-003 to 065

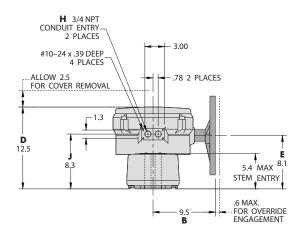
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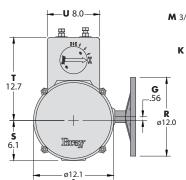


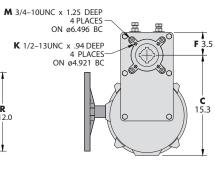
## **Series 70 Electric Actuator**

Imperial Dimensions

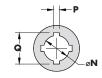
#### Weatherproof NEMA Type 4, 4X & IP65 \$70-130/131 and \$70-180/181











	STEM BORE DETAIL														
Size	Torque (in-lbs.)	Speed (sec.)	N	Р	Q	Wt. (lbs)									
70-1306	13,000	110	2.51	0.63	3.05	118									
70-1316	13,000	110	1.97	0.47	2.38	118									
70-1806	18,000	110	2.51	0.63	3.05	118									
70-1816	18,000	110	1.97	0.47	2.38	118									

<b>IMPERI</b>	IMPERIAL DIMENSIONS - Inches																		
Actuator Size	А	В	С	D	E	F	G	H NPT	J	K (UNC) x B.C.	M (UNC) x B.C.	N	Р	Q	øR	S	Т	U	Weight. lbs
\$70-130/131 \$70-180/181	12.1	9.5	15.3	12.5	8.1	3.5	.56	3/4	8.3	1/2-13 x ø4.921 F12	3/4-10 x ø6.496 F16	See	Stem E Detail	Bore	12.0	6.1	12.7	8.0	118

#### **Notes:**

- 1. The duty cycle for intermittent on-off operation is 25%. The continuous duty actuator with Servo is rated for 100% modulating operation.
- 2. Dimension (N) is also available with Double Square (Star) drive.

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## Sales Reference Drawing #70-130/131-180/181

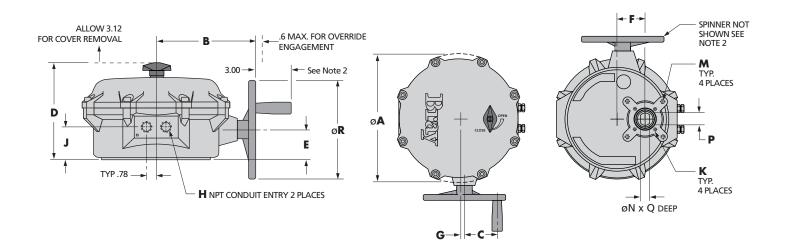
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# Weatherproof NEMA Type 4, 4X & IP65 / Hazardous Location S70-708 to S70-720



IMPERIAL DIMENSIONS - Inches																	
Actuator Size	Torque (in-lbs)	А	В	С	D	E	F	G	Н	J	K (UNC) x B.C.	M (UNC) x B.C.	N	Р	Q	øR	Weight lbs
S70-708	800										F/4.C.4.0. 2.7.C	4/2.42 4.02					
S70-712	1200	12.5	8.0	3.7	7.7	2.4	2.69	.56	3/4	2.6	5/16-18 x ø2.76 F07	1/2-13 x ø4.92 F12	1.18	.87	2.01	8.0	34
S70-720	2000										""						

#### Notes:

- 1. The duty cycle for intermittent on-off operation is 25%.
- 2. Handwheel Spinner shown in drawing is available as an option.

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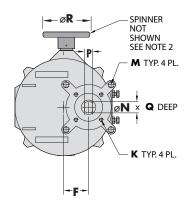
# Sales Reference Drawing #70-708/712/720

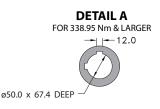
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Customer/Project:

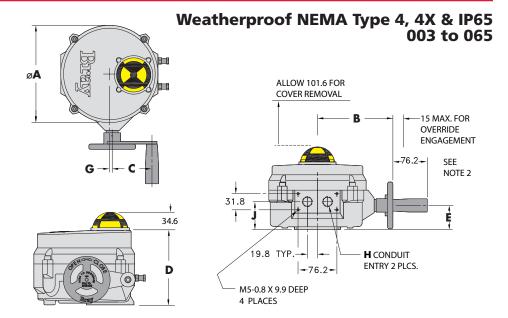


## **Series 70 Electric Actuator**

Metric Dimensions







METRIC	METRIC DIMENSIONS - Millimeters																
Actuator Size	Torque (Nm)	øΑ	В	С	D	E	F	G	Н	J	K x B.C.	M x B.C.	N	Р	Q	øR	Weight. kgs
\$70-003 \$70-006	34 68	191	147	76	141	48	49.2	4.7	M20 x 1.5	55	M8 x 1.25 x ø70	_	19.0	13.0	44.5	89	6
\$70-008 \$70-012 \$70-020	90 136 226	256	198	93	168	62	68.3	14.3	M25 x 1.5	66	M8 x 1.25 x ø70	M12 x 1.75 x ø125	30.0	22.0	56.3	203	13
\$70-030 \$70-050 \$70-065	339 565 734	308	241	139	183	73	80.9	14.3	M25 x 1.5	78	M12 x 1.75 x ø125	M20 x 2.5 x ø165	Se	e Detai	lΑ	305	22

#### **Notes:**

- 1. The duty cycle for intermittent on-off operation is 25%. The continuous duty actuator with Servo is rated for 100% modulating operation.
- 2. Handwheel Spinner shown in drawing is available as an option.
- 3. Dimension (N) is also available with Double Square (Star) drive.

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# Sales Reference Drawing #70-003 to 065

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Bray Order No.:	
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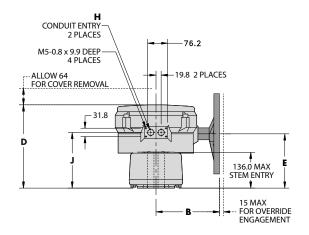


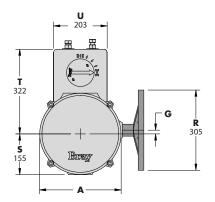
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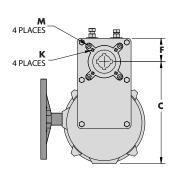
# **Series 70 Electric Actuator**

Metric Dimensions

# Weatherproof NEMA Type 4, 4X & IP65 70-130/131 and S70-180/181











	STEM BORE DETAIL														
Size	Torque (Nm)	Speed (sec.)	N	Р	Q	Wt. (kg)									
70-1301	1,469	110	63.6	15.9	77.5	54									
70-1311	1,469	110	50.0	12.0	60.6	54									
70-1801	2,034	110	63.6	15.9	77.5	54									
70-1811	2,034	110	50.0	12.0	60.6	54									

N	METRIC DIMENSIONS - Millimeters																			
	Actuator Size	А	В	С	D	E	F	G	Н	J	K (MM) x B.C.	M (MM) x B.C.	N	Р	Q	øR	S	Т	U	Weight. kgs
	S70-130/131 S70-180/181	308	241	389	316	206	89	14.3	1.5	212	12 x 125 BC x 23.9	20 x 165 BC x 31.8	Stem	See Bore	Detail	305	155	322	203	54

#### **Notes:**

- 1. The duty cycle for intermittent on-off operation is 25%. The continuous duty actuator with Servo is rated for 100% modulating operation.
- 2. Dimension (N) is also available with Double Square (Star) drive.

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# Sales Reference Drawing #70-130/131-180/181

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