



ATR131 is a digital temperature controller designed to control one or two of our thermoelectric air conditioners or cold plates. The model we stock is 12V input and has one relay output to thermoelectric cooler/s.

Available by special order or three relays to control thermoelectrics, defrosting and a fan. Memory cards are available for configurations in series or for system logs.

2. Ordering Codes				
ATR131-	X	Х	Х	
	1			<mark>1 NTC probe, 1 relay</mark>
Probes	3			1 NTC probe + 1 evaporator probe, 3 relays
		D		<mark>12Vac ±10% 50/60Hz</mark>
		А		24Vac ±10% 50/60Hz
Power Supply		В		230Vac ±10% 50/60Hz
		С		115Vac ±10% 50/60Hz
Serial			т	Rs485 with Modbus RTU slave protocol.





4. Operations

Controlling temperature is always subject to hysteresis: the thermoelectric cooling stops when the set-point is reached and starts up again when the temperature exceeds the high set-point plus the hysteresis value.

Additional Programmable features for special order units: defrost frequency, type of time keeping and max defrost time. The high and low temperature alarms can be excluded for a set amount of time after defrosting or starting the device. There are also various solutions to protect against start up too close to each other (start minimum off delay, time and minimum time between the two successive activations).



5. Electrical Connections

The ATR 131 is fitted with screw terminals suitable for wires with a maximum diameter of 2.5mm². Make sure that the power supply voltage corresponds to the power supply supported by the device. The 2 wires of the NTC probe do not have polarity. It is good safety feature to distinguish the main power line from the probe power line.



6. Front Panel

LED	Description
*	Indicates the status of the cooler. Blinks when the set-point is displayed.
**	On when defrosting.
*	On when the alarm is enabled.

FNC	Press 3 to enter password (123) and start configuration. Press when configuring to save parameters and exit.
SET	Press to view setpoint. If pressed for 3 seconds the manual defrost feature starts. When configuring, if pressed together with the arrows, it allows to change parameters. When entering password the next digit starts blinking.
	Change setpoints. When configuring, the parameters scroll; if pressed together with the parameter displayed at that moment is changed. When entering password they change the digit.

USER MANUAL ATR131-1D Temperature Controller

7. Technical Data

BOX:	32x74(front)x58mm
POWER SUPPLY:	ATR131-xD: 12Vac ±10% 50/60Hz.
CONSUMPTION:	2W
DISPLAY:	3 red digit, Green LEDs, decimal point
ENVIRONMENTAL CONDITIONS:	040°C, 095rH%
INPUTS:	NTC 10K (B value 3435K)
PRECISION:	0.5% ± 1digit
ACQUISITION SPEED:	75ms DISPLAY
ADJUSTMENT:	ON/OFF with hysteresis
OUTPUT:	compressor: 10A relay
PROTECTION:	IP54 frontal,IP30 BOX,IP20 terminal board
CONFIGURATION:	Parameters protected by password (123) and memory card for production in series.

8. Error messages

If the system malfunctions, the controller takes the output of the compressor (Thermoelectrics Curcuit) as set in parameter



of an error. For the various error signals see the table below:

	Cause	What to do
	Error in programming EEPROM cell.	Call assistance
[- -4	Wrong configuration data: Possible loss of device settings	Check if the configuration parameters are correct.
	NTC cell probe damaged or temperature outside limit.	Check probe connection and condition.



9. Table of Configurable Parameters

To configure press the wey for 3 seconds and enter password 123 with the arrow keys and move

the blinking digit with the

SET

To scroll through the parameters press the up or down arrows. To change them press the up or down arrows.

key.

No.	Display	Description	Range
1		(compressor hysteresis): Set the	-19.930.0°C (°F)
		hysteresis in the calculation of the	Default: 2.0°C.
		intervention thresholds for relay output of	
		the compressor.	
2	1 -5	(Lower Set-point)	-40 H 与 °C (°F)
		Lowest programmable value. The set-	Default: -40° C
		point may not be set under this value.	
3	HJ	(Higher Set-point)	La5210°C (°F)
		Highest programmable value. The set-	$\frac{1}{1} = \frac{1}{1} = \frac{1}$
		point may not be set above this value.	
4		(Defrost Time)	131 hours.
		Enter the interval length between each	Default: 6 hours.
		defrost.	
5	den	(Defrost Count)	CCOmpressor Time On)
		Select how to operate the interval	Only the operating time of the compressor
		between each defrost.	is timed
			I ne interval between the beginning of
			defrosting is the actual elapsed time: The
			time is always the same. (Default)
			느드리:(Stop Compressor Defrost)
			Defrost whenever the compressor stops.
			E-E:(Free)
			The compressor continues to regulate the
			SET regardless of defrost.
6		(Defrost Delay)	060 minutes
		Delay time for defrost.	Default: 0 minutes
7	dhe	(Defrost block Cell)	-1060°C (°F)
		If temperature of cell is above this	Default: 10°C.
		threshold, the defrost action will not start	
8		(Max Defrost Time)	199 minutes
		Duration of defrost.	Default: 30 minutes
9		(Defrost Start-up)	□□: Default:
		Allows to defrost or not when the device	
		is turned on	
10		(Defrost visualization)	D : Continue view of probe.
		Select the display view during defrost.	HES: Display last temperature before
			dofrost
11		(Compressor State Error)	
		Select the compressor status if the cell	Default:
		probe fails.	



12			
12		(Compressor protection Selection)	CP. :(No Protection) No protection
		Select the type of protection against high	Delay On) Activation delay
		requency compressor activation.	(default).
			Delay Off) Minimum time to stop
			compressor.
			dbE (Delay Between)
			Minimum time between compressor
			activations
13		(Compressor Time Protection)	015 minutes
	└──┦	Set the duration of the above parameter.	Default: 0 minutes
14		(Drainage Time)	099 minutes
		Set the time the compressor is locked	Default: 0 minutes
		after defrost.	
15	SPr	(Set-point Protection)	FEC:(Free) No protection Set-point can
		Allows/prevents modifications of Set-	be modified by arrow keys (Default)
		point by the User	
			L III:(Two Hands) To modify Set-point it
			SET
			is necessary to press 💛 key + one
			arrow key
			Loc: (Lock) User cannot modify Set-point
			via keyboard
16		(Input 2)	D (Disable) Digital input desabled
		Select operation of digital input (Pins 5-6)	(Default)
			Cooling action if
			digital input open, otherwise heating (see
			CC. (2 Thresholds Switch) Regulation
			on SET1 if open otherwise on SET2
17		(Alarm Type)	
		Type of plane valated to HIB and	
			thresholds are given by SET + \square \square and
			SFT - Lon, (Default).
			are given by parameters 🗖 🗖 and 🖵 🖓
18	ня	(High Alarm) Set the max temperature	-4090°C (°F)
		when the alarm signal goes off. Threshold	Default: 5°C.
		is given by parameter ALL .	
19		(Low Alarm) Set the min temperature	-4090°C (°F)
		when the alarm signal goes off. Threshold	Default: 5°C.
		is given by parameter ALE	
20		(Alarm Hysteresis)	0.5.50.0°C (°E)
20		Set the hysteresis in the calculation of	Default: 2.0°C
		the intervention thresholds of the alarms	
21		(Alarm Delay Start-up)	010 hours.
		Set the time for deactivating alarms after	Default: 2 hours.
		turning the device on.	
22	Rdd	(Alarm Delay Defrost)	010 hours.
		Set the time for deactivating alarms after	Default: 1 hour.
		defrost.	
23	odS	(Output Delay Start-up)	099 minutes
		Set the time for deactivating outputs	Default: 0 minutes
		after turning the device on.	
No.	Display	Description	Range
124	[5]	(Visualization)	U E⊓ (1 Brobe No Decimal)



		Set visualization of temperature with/without decimal point	View cell probe without decimal point (Default) Pa:(1 Probe Decimal) View cell probe with decimal point
25	oc A	(Offset Calibration) Correct the offset of cell probe (add/subtract degrees from displayed value)	-19.9.0.9°C Default: 0.0°C
26	950	(Degree) Select type of degree	Celsius degrees (Default) F:Fahrenheit degrees
27	FEE	(Regulation Type) Type of control/regulation	COOI (Default) HEA: Heat
28	<u>-An</u>	(Range) Measuring range for the sensor	Lou:(Low) Range -4050°C. (Default)
29	υSЛ	(User Menù) Select if parameters 1 and 27 may be modified from user menu.	 FF: Parameters 1 and 27 cannot be modified from user menu (Default) CHU: Parameter 1 can be modified FE: Parameter 27 can be modified RLL: Parameters 1 and 27 can be modified from user menu